

# Innovation Infosheet Downloaded August 17, 2022

## Roll-to-Roll Manufacturing of Printed Electrochemical Sensors with Real-Time Image Processing and Machine Learning for Predictive Analysis

**Track Code:** 2021-RAHI-69276

### **Categories:**

- Computer Technology

- Materials and Manufacturing

#### **Keywords:**

- Computer Technology
- Detection
- Efficient Detection
- Imaging
- Internet of Things
- Ions
- Low Cost
- Machine Learning
- Manufacturing
- Material Development
- Materials and Manufacturing
- Micro & Nanoelectronics
- Multi-point Wireless Sensors
- Nanomanufacturing
- print process
- Printing
- Roll-to-Roll
- Selective
- Sensors
- Thin Film Electronics
- Thin Films

Researchers at Purdue University have developed a new roll-to-roll (R2R) manufacturing process for printing electrochemical sensors with real-time image processing and machine learning capability for predictive analysis. There remains an unmet need, especially for agricultural applications, to detect soil and climate conditions including ion concentration, moisture, pH, and microbial activities—to name a few. Purdue researchers have created a highly efficient, low-cost approach to producing nitrate sensors that are made by coating electrodes with an ion-selective membrane (ISM) capable of -50 mV/dec sensitivity with concentrations as

low as 6 ppb as tested in lab. In lab testing, a Nernst response of 55 mV/dec was obtained in 10 seconds. The sensors have also been integrated into an internet of things (IoT) network including a low-power wireless communication system for testing across the Wabash Heartland area of Indiana including Tippecanoe and Benton Counties. They have exhibited promise to mitigate negative environmental impact of fertilization and leaching by giving a more accurate estimate of crop health and potential yield through image acquisition and machine learning.

#### Advantages:

- -Highly Efficient
- -Highly Selective
- -Highly Sensitive
- -Compatible with a Wireless IoT Network
- -Low-Cost

#### Potential Applications:

- -Agriculture and Crop Management
- -Machine Learning
- -Electrochemical Sensors

### Technology Validation:

This new R2R manufacturing technique for electrochemical sensors was validated with on-site testing throughout the Wabash Heartland area of Indiana in soil testing applications.

#### **Recent Publication:**

Wabash Heartland Innovation Network 2019 Report https://pcrd.purdue.edu/wp-content/uploads/2020/09/WHIN-Report-Sept-2019.pdf

#### People:

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#### **Intellectual Property:**

**Application Date:** January 11, 2022

**Type:** Utility Patent

**Country of Filing:** United States

Patent Number: (None)
Issue Date: (None)

**Application Date:** January 28, 2021

**Type:** Provisional-Patent

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